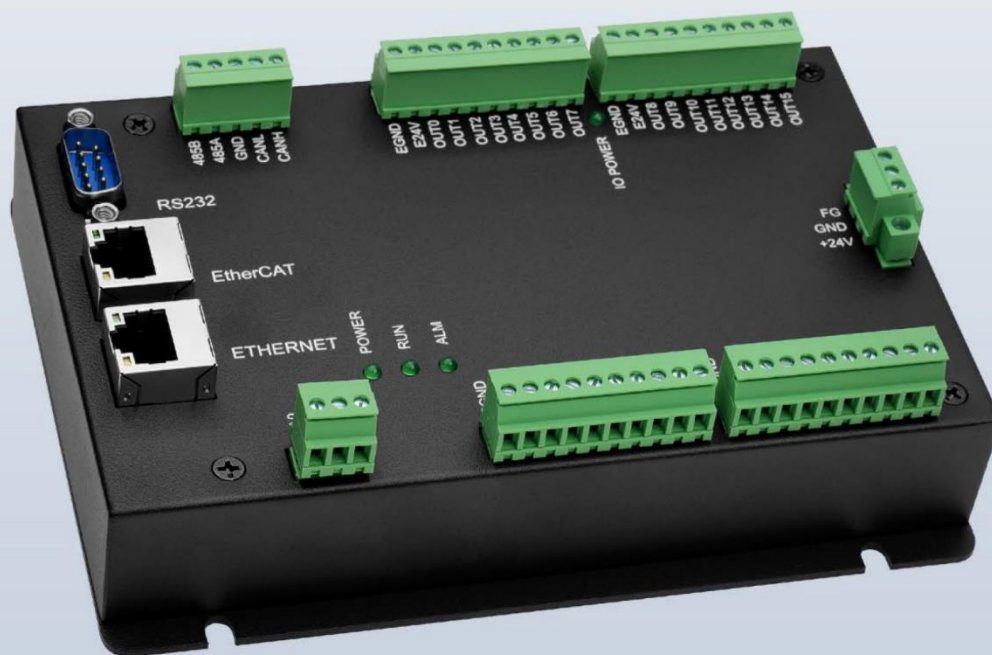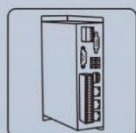# XPLC EtherCAT Motion Controller
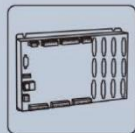
XPLC006E-V2
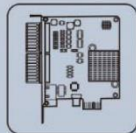
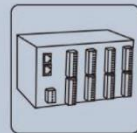This manual is mainly for XPLC006E-V2, XPLC004E-V2.

| Vision Motion Controller | Motion Controller | Motion Control Card | IO Expansion Module | HMI |

Statement

Thank you for choosing our Zmotion products. Please be sure to read this manual carefully before use so that you can use this product correctly and safely. Zmotion is not responsible for any direct or indirect losses caused by the use of this product.

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The information in this manual is for reference only. Due to design improvements and other reasons, Zmotion reserves the right of final interpretation of this information! Contents are subject to change without prior notice!

➢ **Notes**

In order to prevent possible harm and damage caused by incorrect use of this product, the following instructions are given on matters that must be observed.

■ **Danger**

Do not use it in places with water, corrosive or flammable gases, or near flammable substances.	May cause electric shock, fire, damage, etc.
When installing or disassembling, make sure the product is powered off.	
Cables should be connected securely, and exposed parts that are energized must be insulated by insulators.	
Wiring work must be performed by professionals.	

■ **Notes**

It should be installed within the specified environmental range.	May cause damage, mis-operation, etc.
Make sure there are no foreign objects on the product hardware circuit board.	
After installation, the product and the mounting bracket should be tight and firm.	
After installation, at least 2-3cm should be left between the product and surrounding components for ventilation and replacement.	
Never disassemble, modify, or repair it by yourself.	

Content

Chapter I Production Information

1.1. Product Information

XPLC006E-V2 is a kind of economical multi-axis motion controller that integrates Basic, PLC and HMI programming methods.

XPLC006E-V2 economical multi-axis motion controller is compatible with EtherCAT bus, and itself supports 6 axes motion control, but 12 axes can be expanded to achieve some control requirements, such as point to point, linear motion, electronica cam.

XPLC006E-V2 economical multi-axis motion controllers can be applied in electronic semiconductor equipment (testing equipment, assembly equipment, locking equipment, soldering machine), dispensing equipment, non-standard equipment, printing and packaging equipment, textile and garment equipment, stage entertainment equipment, medical equipment, assembly line, etc.

1.2. Function Features

◆ 6-12 axes motion control.

◆ The fastest refresh period of EtherCAT bus is 1ms.

◆ 512 isolated inputs and 512 isolated outputs can be extended at most through CAN bus and EtherCAT bus.

◆ Axis position limit signal / origin signal port can be configured as any input at will.

◆ The maximum output current of general digital outputs can reach 300mA, which can directly drive some kinds of solenoid valves.

◆ Interfaces: EtherCAT, RS232, RS485, Ethernet.

◆ Support 12 axes linear interpolation.

◆ Support electronic cam, electronic gear, synchronous follow, virtual axis, etc.

◆ Support multi-file and multi-task programming in ZBasic.

◆ A variety of program encryption methods to protect the intellectual property rights of customers.

◆ Support power failure detection and power failure storage. (It can detect and save when power-off)

1.3. System Frame
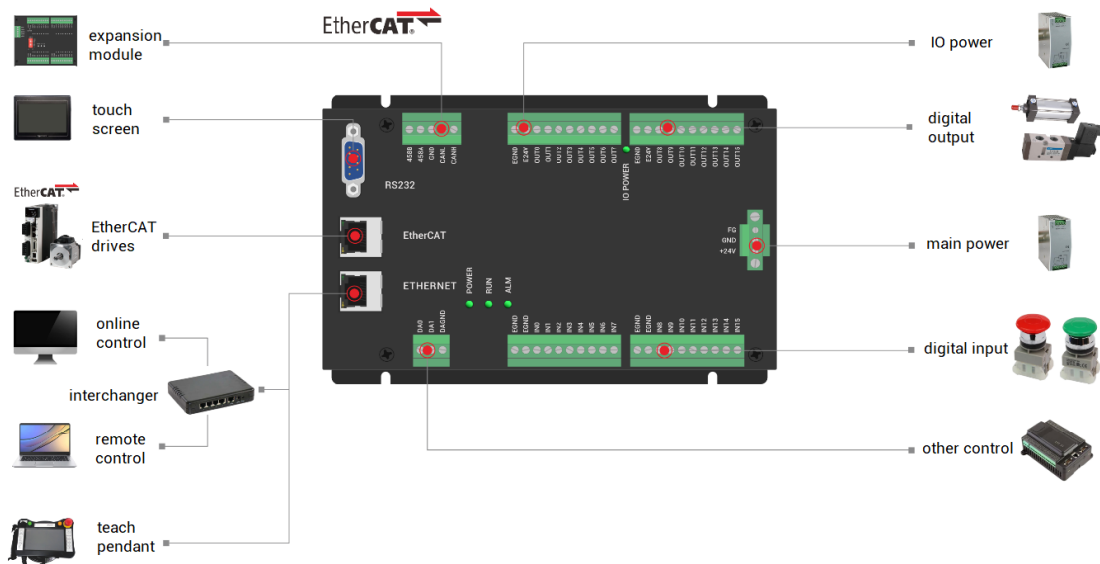
1.4. Hardware Installment

The XPLC006E-V2 motion controller is installed horizontally with screws, and each controller should be fastened with 4 screws.
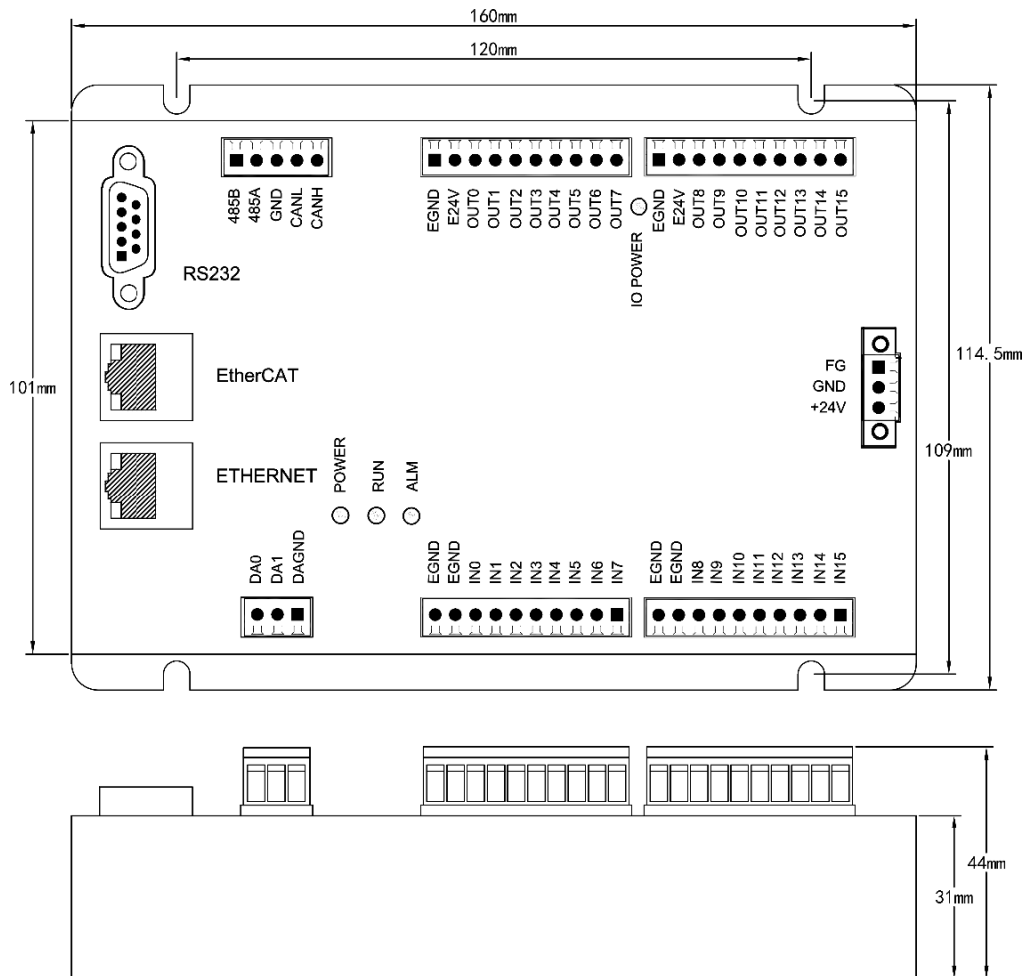
→ Unit: mm   → Mounting Hole Diameter 4.5mm

⚠️ **Installation attention**	● Non-professionals are strictly prohibited to operate. Specifically, professionals who had been trained related electrical equipment, or who master electrical knowledge. ● Please be sure to read the product instruction manual and safety precautions carefully before installation. ● Before installation, please ensure that the product is powered off. ● Do not disassemble the module, otherwise the machine may be damaged. ● Avoid direct sunlight installation. ● In order to facilitate ventilation and controller replacement, 2-3cm should be left between the upper and lower parts of the controller and the installation environment and surrounding components.

	● Considering the convenient operation and maintenance of the controller, please do not install the controller in the following places: a) places where the surrounding ambient temperature exceeds the range of -10°C-55°C b) places where the ambient humidity exceeds the range of 10%-95% (non-condensing) c) places with corrosive gases and flammable gases d) places with many conductive powders such as dust and iron powder, oil mist, salt, and organic solvents

Chapter II Product Specification

2.1. Basic Specification

Item	Description
Model	XPLC006E-V2
Basic Axes	6
Max Extended Axes	12
Type of Basic Axes	EtherCAT bus axes
Digital IO	There are 16 inputs and 16 outputs.
Max Extended IO	512 inputs, 512 outputs
AD/DA	2 general DAs, 0-10V
Max Extended AD/DA	128 ADs, 64 DAs
Pulse Bit	32
Encoder Bit	32
Speed and Acceleration Bit	32
Motion Buffer of Each Axis	1024
Array Space	320000
Program Space	6144kByte
Flash Space	8129kByte
Power Supply Input	24V DC main power input, 24V DC IO power input
Communication Interfaces	RS232, RS485, Ethernet, CAN, EtherCAT
Dimensions	160mm*114.5mm*31mm

2.2. Nameplate & Models

XPLC006E-XXX-V2

Mark	Description
XPLC006E	XPLC motion controller

Mark	Axis
04	4-axis
06	6-axis

Mark	Description
E	EtherCAT

Mark	Description
V2	controller version

Mark	Description
XXX	customized
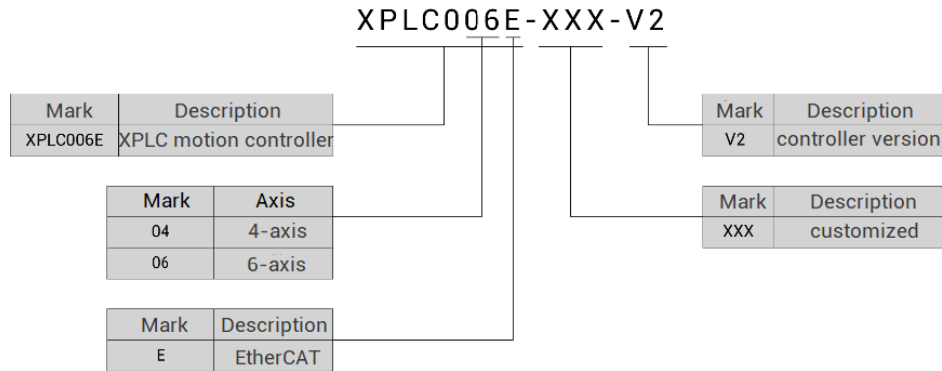
Model	Description
XPLC004E-V2	4 axes EtherCAT control, it doesn't support circular interpolation, continuous interpolation, and robot structure.
XPLC006E-V2	6 axes EtherCAT control, it doesn't support circular interpolation, continuous interpolation, and robot structure.

2.3. Interface Definition
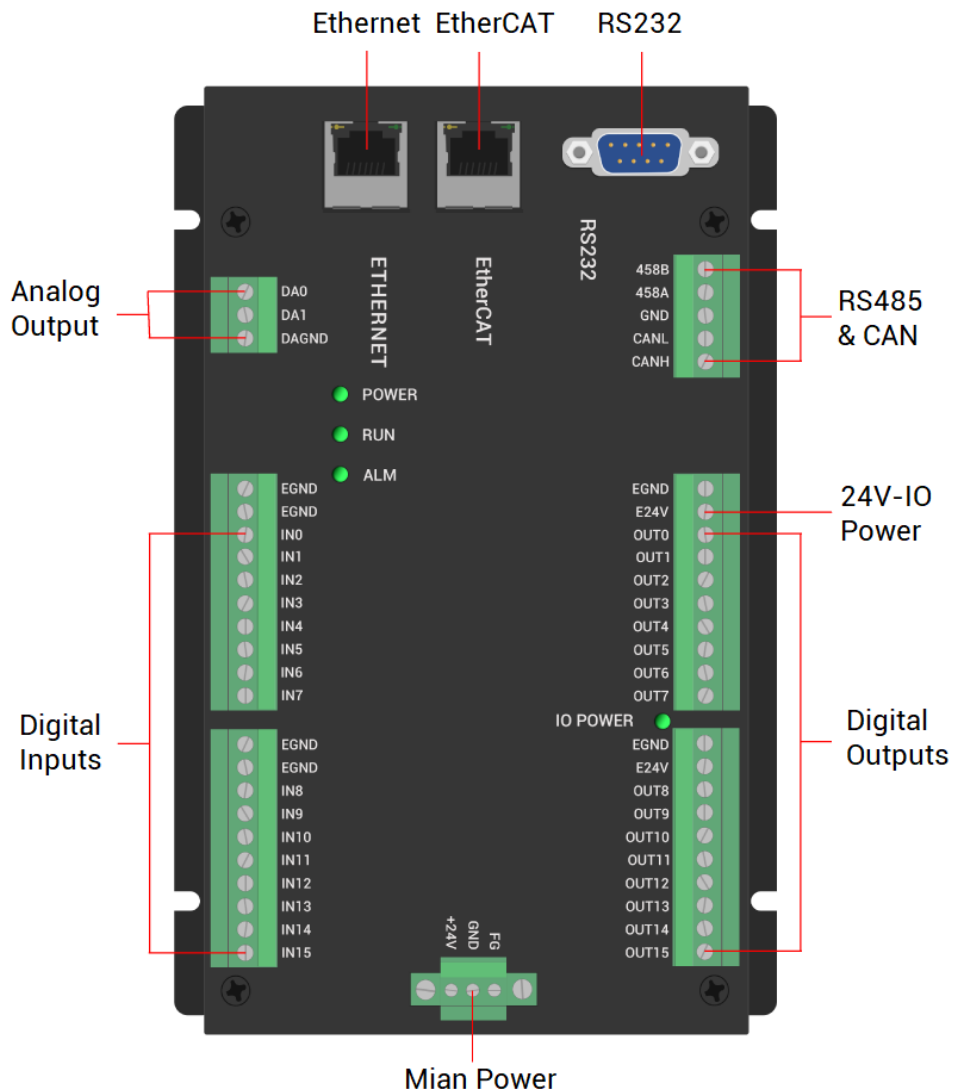
→ Interface Description

Mark	Interface	Number	Description
IO POWER		1	IO power state: it lights when IO power is conducted.
POWER	The led that indicates the current state.	1	Power state: it lights when power is conducted.
RUN		1	Run state: it lights when runs normally
ALM		1	Error state: it lights when runs incorrectly
RS232	RS232 serial port (port0)	1	Use MODBUS_RTU protocol
RS485	RS485 serial port (port1)	1	Use MODBUS_RTU protocol

EtherCAT	EtherCAT bus interface	1	EtherCAT bus interface, connect to EtherCAT bus drive and EtherCAT bus expansion module
ETHERNET	Network port	1	Use MODBUS_TCP protocol, expand the number of network ports through the interchanger, and the number of net port channels can be checked through "?*port" command, default IP address is 192.168.0.11
+24V	Main power supply	1	24V DC power, it supplies the power for controller.
CAN	CAN bus interface	1	Connect to CAN expansion modules and other standard CAN devices.
IN	Digital IO input port	16	NPN type, power is supplied by IO 24V power.
OUT	Digital IO output port	16	NPN leakage type, power is supplied by IO 24V power.
DA	Analog output port	2	12-bit resolution, 0-10V.

2.4. Work Environment

Item		Parameters
Work Temperature		-10℃-55℃
Work relative Humidity		10%-95% non-condensing
Storage Temperature		-40℃ ~ 80℃ (not frozen)
Storage Humidity		Below 90%RH (no frost)
vibration	Frequency	5-150Hz
	Displacement	3.5mm(directly install)(<9Hz)
	Acceleration	1g(directly install)(>9Hz)
	Direction	3 axial direction
Shock (collide)		15g, 11ms, half sinusoid, 3 axial direction
Degree of Protection		IP20

Chapter III Wiring & Communication

3.1. Power Input

The power supply input adopts a 3Pin (there are all 3 terminals) screw-type pluggable wiring terminal, and the interval (means the gap distance between two ports) should be 3.81mm. This 3Pin terminal is the power supply of the controller.

→ Main Power Terminal Definition:

Terminal	Name	Type	Function
+24V GND FG (image)	+24V	Input	Positive (+) terminal of DC power input (connect positive of power to positive of controller)
	GND	Input	Negative (-) terminal of power input
	FG	Earthing (Grounding)	Protect
Note: please supply internal 24V power and external 24V IO power separately, it is not recommended to use one same power supply, or use one power that provides 2 isolated 24V.			

→ IO Power Terminal Definition:

Terminal	Name	Type	Function
EGND E24V (image)	EGND	Input	IO power ground
	E24V	Input	Power 24V input
Note: please supply internal 24V power and external 24V IO power separately, it is not recommended to use one same power supply, or use one power that provides 2 isolated 24V.			

3.1.1. Power Specification

→ **Specification**

Item	Main Power	IO Power
Voltage	DC24V(-5%~5%)	DC24V(-5%~5%)
The current to open	≤0.5A	≤0.15A
The current to work	≤0.4A	≤0.1A
Anti-reverse connection	YES	YES
Overcurrent Protection	YES	YES

3.2. RS485, CAN Communication Interface

The communication interface adopts a 5Pin screw-type pluggable wiring terminal and the gap spacing between 2 terminals should be 3.81mm. For both RS485 communication and CAN communication, they can be used by connecting the corresponding interface.

→ **Terminal Definition:**

Terminal	Name	Function
485B 485A GND CANL CANH	485B	485-
	485A	485+
	GND	Communication Public End
	CANL	CAN differential data -
	CANH	CAN differential data +

3.2.1. RS485, CAN Communication Specification & Wiring

The RS485 serial port supports the MODBUS_RTU protocol and custom communication, mainly including 485A, 485B and public end.

The CAN interface of the controller adopts the standard CAN communication

protocol, which mainly includes three ports, CANL, CANH and the public end. And it can connect to CAN expansion modules and other standard CAN devices.

→ Specification

Item	RS485	CAN
Maximum Communication Rate (bps)	115200	1M
Terminal Resistor	No	120Ω
Topological Structure	Daisy Chain Topology	
The number of nodes can be extended	Up to 127	Up to 16
Communication Distance	The longer communication distance is, the lower communication rate is, and maximum of 30m is recommended.	

→ Wiring Reference

Connect 485A and 485B of RS485 to 485A and 485B of the controller correspondingly, and connect the public ends "EGND" of RS485 communication parties together.
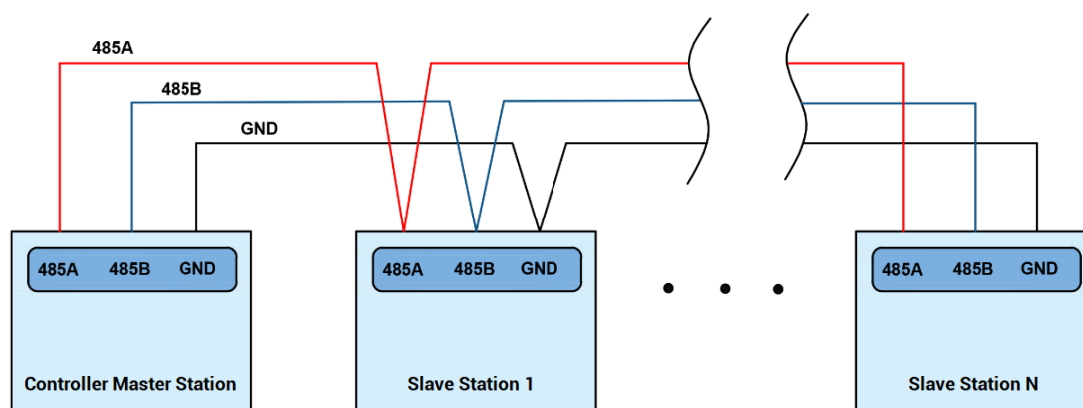
Connect the CANL and CANH of the standard CAN module to the CANL and CANH of the other side correspondingly. And public ends of the CAN bus communication both parties are connected together. In CAN bus left and right sides, connect a 120Ω resistor respectively (please see below graphic).
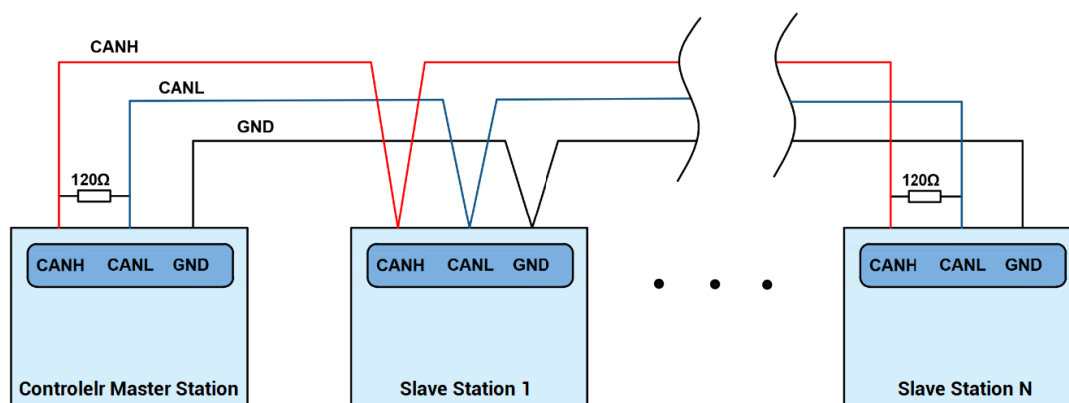
→ **Wiring Notes:**

● As above, the daisy chain topology is used for wiring (the star topology structure cannot be used). When the use environment is ideal and there are no many nodes, the branch structure also can be used.

● Please connect a 120Ω terminal resistor in parallel to each end of the CAN bus for matching the circuit impedance and ensuring communication stability.

● Please be sure to connect the public ends of each node on the CAN bus to prevent the CAN chip from burning out.

● Please use STP (Shielded Twisted Pair), especially in bad environments, and make sure the shielding layer is fully grounded.

● When on-site wiring, pay attention to make the distance between strong current and weak current, it is recommended for the distance to be more than 20cm.

● It should be noted that the equipment grounding (chassis) on the entire line must be good, and the grounding of the chassis should be connected to the standard factory ground pile.

→ Cable Requirements:

Shielded Twisted Pair, and the shielded cable is grounded.
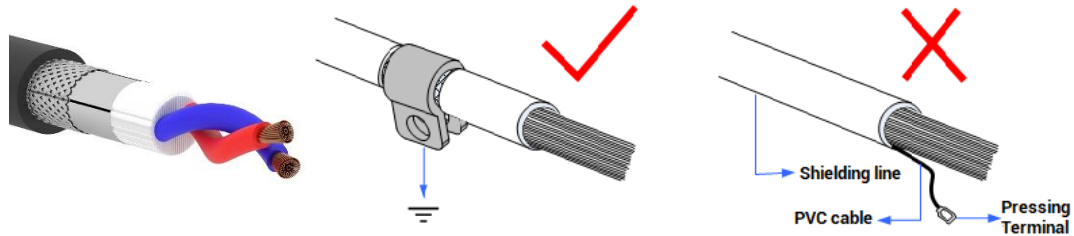
3.2.2. Basic Usage Method

(1) Please follow the above wiring instructions to wiring correctly.

(2) After powered on, please use any one interface among the three interfaces (ETHERNET, RS232, RS485) to connect to RTSys;

(3) Please use the "ADDRESS" and "SETCOM" commands to set and view the protocol station number and configured parameters, see "Basic Programming Manual" for details.

(4) Please use the "CANIO_ADDRESS" command to set the master's "address" and "speed" according to the needs, and use the "CANIO_ENABLE" command to enable or disable the internal CAN master function, or through "RTSys/Controller/State the Controller/Communication Info" to view the CAN status intuitively, and refer to the "Basic Programming Manual" for details.

```
CAN communication settings:
CANIO_ADDRESS = 32, CANIO_ENABLE = 1
ZCAN Master
CAN baud: 500KBPS
CAN enable: ON

Serial port configuration:
Port0:(RS232) is ModbusSlave Mode.
Address:1, variable:2 delay:400ms
Baud:38400
DataBits:8
StopBits:1
Parity:0
Port1:(RS485) is ModbusSlave Mode.
Address:1, variable:2 delay:400ms
Baud:38400
DataBits:8
StopBits:1
Parity:0
```
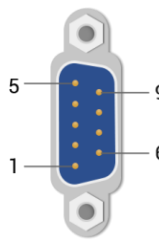
(5) According to their respectively instructions, correctly set the relevant parameters of the third-party equipment to match the parameters of each node.

(6) Correctly set the "address" and "speed" of the slave station expansion module according to the manual of the slave station.

(7) After all the settings are completed, restart the power supply of all stations to establish communication.

(8) Note that the "speed" settings of each node on the CAN bus must be consistent, and the "address" settings cannot cause conflicts, otherwise the "ALM" alarm light will be on, and the communication establishment will fail or the communication will be disordered.

3.3. RS232 Serial Port

RS232 is in one standard DB9 male socket and supports MODBUS_RTU protocol and custom communication.

→ Interface Definition:

Terminal	PIN	Name	Type	Function

1, 4, 6, 7, 8	NC	Spare	Reserved
2	RXD	Input	RS232 signal, receive data
3	TXD	Output	RS232 signal, send data
5	EGND	Output	Negative pole output of 5V power, and output for the public end
9	E5V	Output	Positive pole output of 5V power, maximum is 300mA

3.3.1. RS232 Specification & Wiring

→ Specification:

Item	RS232
Maximum Communication Rate (bps)	115200
Terminal Resistor	No
Topology Structure	Connect correspondingly (1 to 1)
The number of nodes can be extended	1
Communication Distance	The Longer communication distance is, the lower communication rate is, maximum 5m is recommended.

→ Wiring Reference:
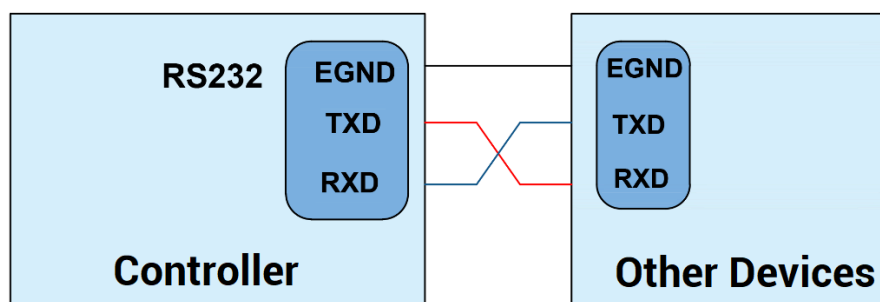
→ Wiring Notes:

● The wiring of RS232 is as above, it needs to cross-wiring for sending and receiving signals, and it is recommended to use a double-female head cross line when

connecting to a computer.

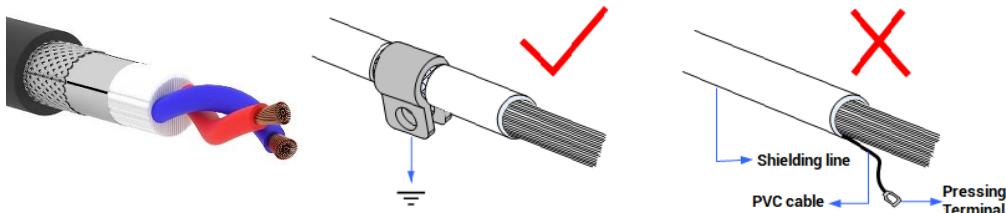● Please be sure to connect the public ends of each communication node to prevent the communication chip from burning out.

● Please use STP, especially in bad environments, and make sure the shielding layer is fully grounded.

→ **Cable Requirements:**

Shielded Twisted Pair, and the shielded cable is grounded.

3.3.2. Basic Usage Method

(1) Please follow the above wiring instructions to wiring correctly.

(2) After powered on, please use any one interface among the three interfaces ETHERNET, RS232 (there is default parameter, which can be connected directly) and RS485 (there is default parameter, which can be connected directly, but for hardware, adapter head is needed) to connect to RTSys.

(3) Please use the "ADDRESS" and "SETCOM" commands to set and view the protocol station number and configured parameters, see "Basic Programming Manual" for details.

(4) According to their respectively instructions, correctly set the relevant parameters of the third-party equipment to match the parameters of each node.

(5) When all is configured, it can start to do communicating.

(6) Communication data of RS232 / RS485 can be directly viewed through "RTSys / Controller / State the Controller / CommunicationInfo".

```
CAN communication settings:
CANIO_ADDRESS = 32, CANIO_ENABLE = 1
ZCAN Master
CAN baud: 500KBPS
CAN enable: ON

Serial port configuration:
Port0:(RS232) is ModbusSlave Mode.
Address:1, variable:2 delay:400ms
Baud:38400|
DataBits:8
StopBits:1
Parity:0
Port1:(RS485) is ModbusSlave Mode.
Address:1, variable:2 delay:400ms
Baud:38400
DataBits:8
StopBits:1
Parity:0
```
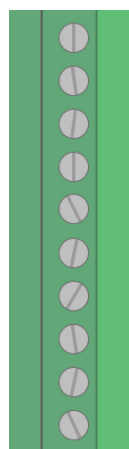
3.4. IN Digital Input & High-Speed Latch Port

The digital input adopts 2 groups of 10Pin (there are 3 groups of 10 terminals) screw-type pluggable terminals, and the gap distance between terminals should be 3.81mm. XPLC006E-V2 series controllers don't support IN position latch, only bus drive latch can be used.

→ Terminal Definition

Terminal	Name	Type	Function 1
EGND	EGND	/	IO power ground / IO public end
EGND	EGND	/	IO power ground / IO public end
IN0	IN0	NPN type, digital inputs	Input 0
IN1	IN1		Input 1
IN2	IN2		Input 2
IN3	IN3		Input 3
IN4	IN4		Input 4
IN5	IN5		Input 5
IN6	IN6		Input 6
IN7	IN7		Input 7

EGND	EGND	/	IO power ground / IO public end
EGND	EGND	/	IO power ground / IO public end
IN8	IN8		Input 8
IN9	IN9		Input 9
IN10	IN10		Input 10
IN11	IN11	NPN type,	Input 11
IN12	IN12	digital	Input 12
IN13	IN13	inputs	Input 13
IN14	IN14		Input 14
IN15	IN15		Input 15

3.4.1. Digital Input Specification & Wiring

→ Specification

| Item	Digital Input (IN0-15)
Input mode	NPN type, trigger input when in low electricity
Frequency	< 5kHz
Impedance	4.7KΩ
Voltage level	DC24V
The voltage to open	<14.5V
The voltage to close	>14.7V
Minimal current	-1.8mA (negative)
Max current	-6mA (negative)
Isolation mode	Photoelectric isolation
Note: the above parameters are standard values when the voltage of controller IO power supply (E24V port) is 24V.	

→ Wiring Reference
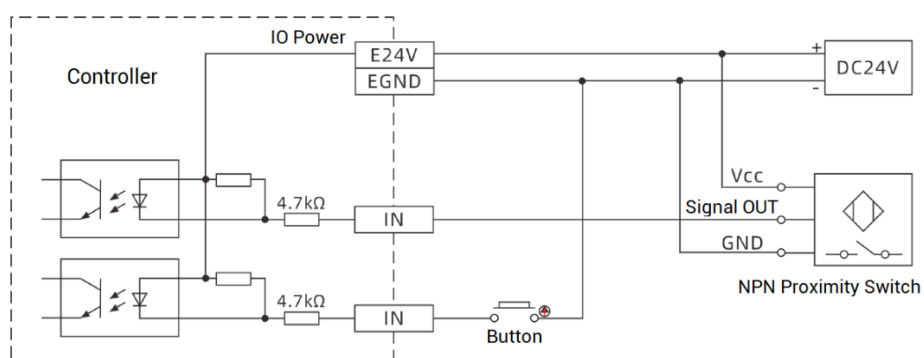
→ **Wiring Note:**

● The wiring principle of input IN (0-15) is shown in the figure above. The external signal source can be an optocoupler, a key switch or a sensor, etc., all can be connected as long as the requirements on output of electric level can be achieved.

● For the public end, please connect the "EGND" port on the IO power supply to the "COM" terminal of the external input device. If the signal area power supply of the external device and the IO power supply of the controller are in the same power supply system, this connection also can be omitted.

3.4.2. Basic Usage Method

(1) Please follow the above wiring instructions to wiring correctly.

(2) After powered on, please select any one interface among the three interfaces ETHERNET, RS232 and RS485 to connect to RTSys.

(3) State values of relative input ports can be read directly through "IN" command, also, it can be read through "RTSys/Tool/In". Please refer to "Basic" for details.
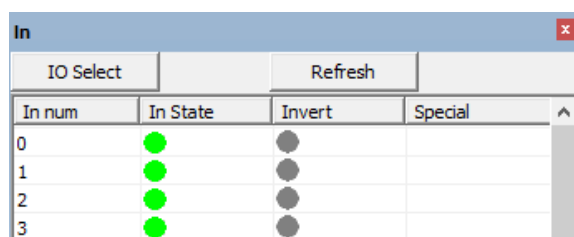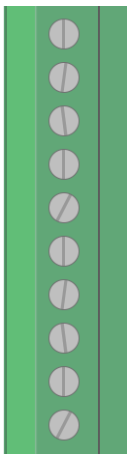

3.5. OUT Digital Output

The digital output adopts 2 sets of screw-type pluggable terminals with a spacing of 3.81mm.

→ **Terminal Definition**

Terminal	Name	Type	Function
	EGND	/	IO power ground/IO public end

EGND	E24V	/	IO power input DC24V
E24V	OUT0	NPN Leakage, digital output	Output 0
OUT0	OUT1		Output 1
OUT1	OUT2		Output 2
OUT2	OUT3		Output 3
OUT3	OUT4		Output 4
OUT4	OUT5		Output 5
OUT5	OUT6		Output 6
OUT6	OUT7		Output 7
OUT7			
EGND	EGND	/	IO power ground/IO public end
E24V	E24V	/	IO power input DC24V
OUT8	OUT8	NPN Leakage, digital output	Output 8
OUT9	OUT9		Output 9
OUT10	OUT10		Output 10
OUT11	OUT11		Output 11
OUT12	OUT12		Output 12
OUT13	OUT13		Output 13
OUT14	OUT14		Output 14
OUT15	OUT15		Output 15

3.5.1. Digital Output Specification & Wiring

→ Specification

Item	Digital Output (OUT0-15)
Output mode	NPN leakage type, it is 0V when outputs
Frequency	< 8kHz
Voltage level	DC24V
Max output current	+300mA
Max leakage current when off	25µA
Respond time to conduct	12µs
Respond time to close	80µs
Overcurrent protection	Support
Isolation method	Photoelectric isolation

Note:

✧ The times in the form are typical based on the resistive load, and may change when the load circuit changes.

✧ Due to the leak-type output, the shutdown of the output will be obviously affected by the external load circuit, and the output frequency should not be set too high in the application.

→ Wiring Reference
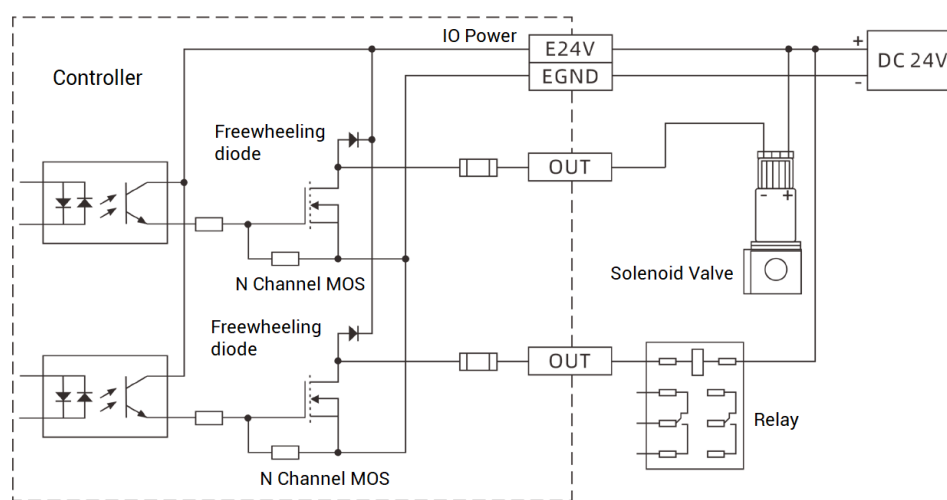
→ Wiring Note:

● The wiring principle of digital output OUT (0-15) is shown in the figure above. The external signal receiving end can be an optocoupler or a relay or solenoid valve, all can be connected as long as the input current does not exceed 300mA.

● For the connection of the public end, please connect the "EGND" port on the IO power supply to the negative pole of the DC power supply of the external input device. If the DC power supply of the external device and the controller IO power supply are in the same power supply system, this connection can also be omitted.

3.5.2. Basic Usage Method

(1) Please follow the above wiring instructions to wiring correctly.

(2) After powered on, please use any one interface among the three interfaces ETHERNET,
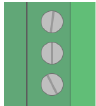
RS232 and RS485 to connect to RTSys.

(3) Open or close output port directly through "OP" command, also, it can be opened or closed through "RTSys/Tool/Op". Please refer to "Basic" for details.
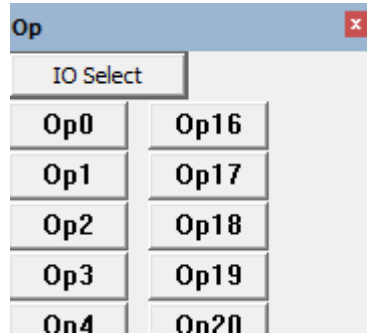
3.6. DA Analog Output

The analog port adopts a set of 3Pin screw-type pluggable terminals with a spacing of 3.81mm.

→ Terminal Definition

Terminal	Name	Type	Function
DA0 DA1 DAGND	DA0	Output	Analog output terminal: AOUT(0)
	DA1		Analog output terminal: AOUT(1)
	DAGND	Public End	Analog public end

3.6.1. Analog Output Specification & Wiring

→ Specification

Item	DA （0-1）
Resolution	12-bit
Data range	0-4095
Signal range	0-10V output
Data refresh ratio	1KHz
Voltage output load	>33KΩ

→ **Wiring Reference**
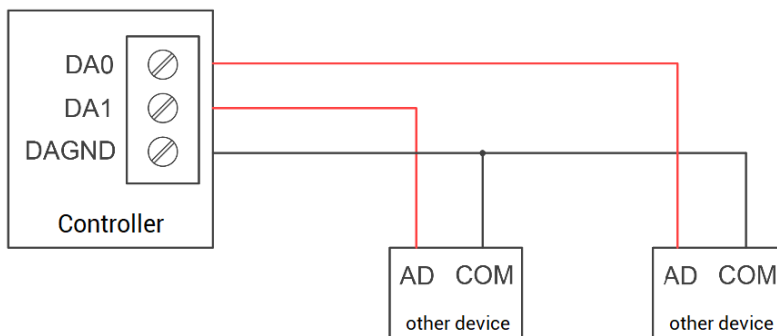
→ **Wiring Note:**

● The analog input/output wiring method is as shown in the figure above, and the external load signal range must match with this signal range.

● Please use STP, especially in bad environments, and make sure the shielding layer is fully grounded.

→ **Cable Requirements:**

Shielded Twisted Pair, and the shielded cable is grounded.
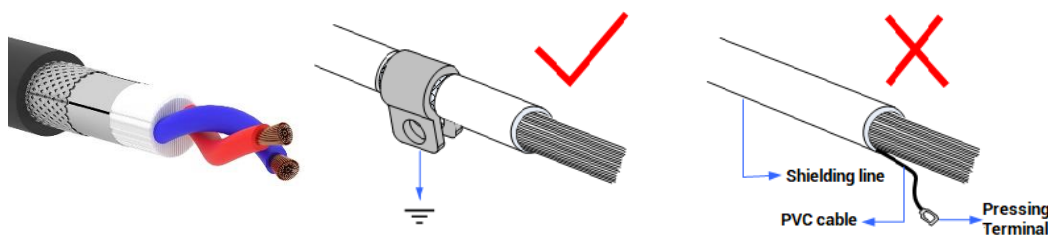
3.6.2. **Basic Usage Method**

(1) Please follow the above wiring instructions to wiring correctly.

(2) After powered on, please use any one interface among the three interfaces ETHERNET, RS232 and RS485 to connect to RTSys.

(3) Analog input voltage can be read through "AIN" command and corresponding analog

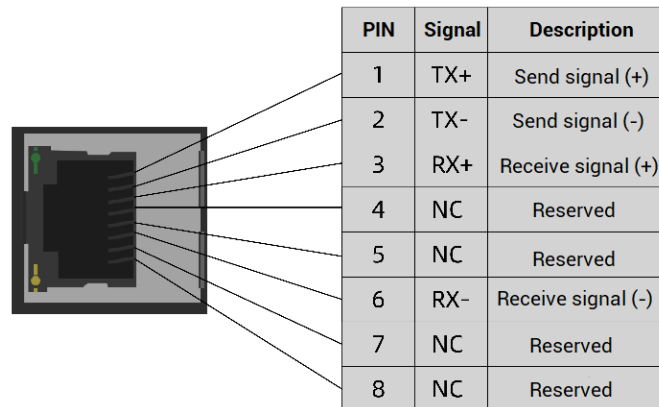voltage can be output through "AOUT" command, also, data of each channel can be checked through "RTSys/View/AD/DA". Please refer to "Basic" for details.

DA:					
通道号	大小	刻度值	电压或电流值	最大刻度值	电压或电流范围
0	0%	0	0.000	4095	0~10V
1	0%	0	0.000	4095	0~10V

3.7. ETHERNET

XPLC006E-V2 motion controller has a 100M network port, and it supports MODBUS_TCP protocol and custom communication, the default IP address is 192.168.0.11. The pin definition is as follows:

PIN	Signal	Description
1	TX+	Send signal (+)
2	TX-	Send signal (-)
3	RX+	Receive signal (+)
4	NC	Reserved
5	NC	Reserved
6	RX-	Receive signal (-)
7	NC	Reserved
8	NC	Reserved

The Ethernet port of the controller can be connected to a computer, HMI, etc. through an Ethernet cable, and using point to point connection method. The schematic diagram is as follows:

Ethernet Cable

Personal Computer
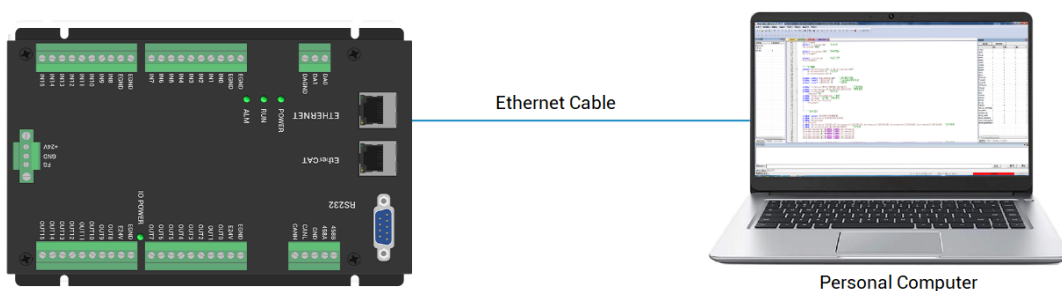
The controller can also be connected to the interchanger through an Ethernet cable, and then use interchanger to connect to other devices, then multi-point connection can be achieved. The schematic diagram is as follows:
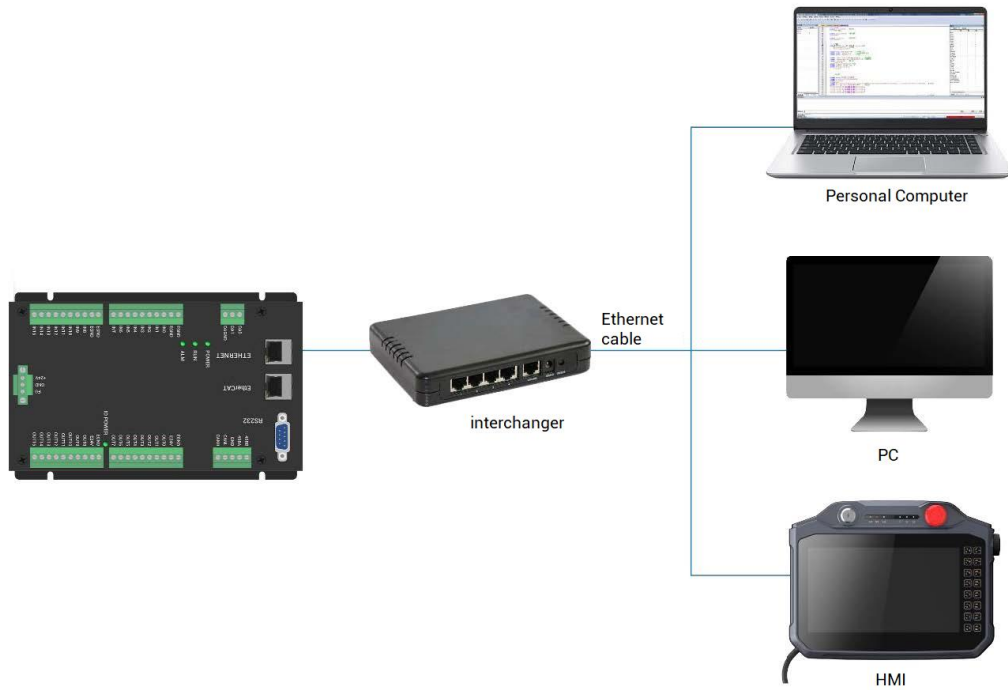
3.8. EtherCAT Bus Interface

XPLC006E-V2 motion controller has a 100M EtherCAT communication interface, and it supports EtherCAT protocol. In addition, EtherCAT driver or EtherCAT expansion module can be connected. The pin definition is as follows:

PIN	Signal	Description
1	TX+	Send signal (+)
2	TX-	Send signal (-)
3	RX+	Receive signal (+)
4	NC	Reserved
5	NC	Reserved
6	RX-	Receive signal (-)
7	NC	Reserved
8	NC	Reserved

→ Specification

Item	Specification
Communication protocol	EtherCAT protocol
Valid service	CoE(PDO, SDO), FoE
Synchronization method	IO adopts input and output synchronization / DC-distributed clock
Physical level	100BASE-TX
Duplex mode	Full duplex
Topology	linear topology
Transfer media	Cable
Transfer distance	It is less than 100m between 2 nodes
Process data	Maximum 1486 bytes of one single frame
Synchronization shaking of two slave stations	<1us
Refresh	For 1000 switch inputs and outputs, about 30us

→ Communication Cable Requirements

Both ETHERNET communication interface and EtherCAT communication interface adopt standard Ethernet RJ45 interface.

The network cable adopts Category 5e STP, and the crystal head has a metal shell to reduce interference and to prevent information from being eavesdropped. As shown below:
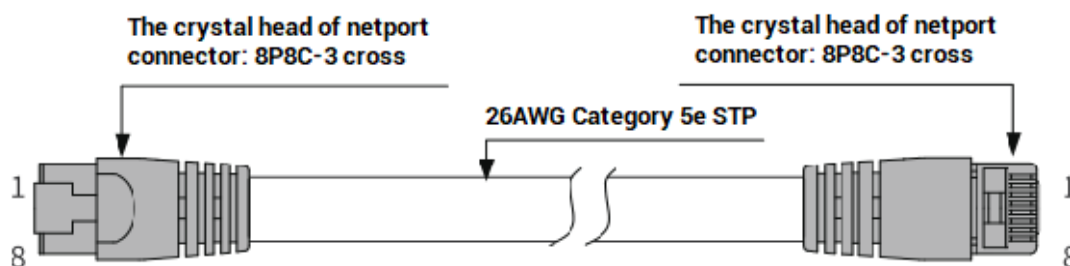
Item	Specification
Cable type	Flexible crossover cable, Category 5e
traverse	twisted pair
Line pairs	4
Isolation	cross skeleton

Connector	Crystal head with iron shell
Cable material	PVC
Cable length	Less than 100m

Use RJ45 network cable connection method:

● When installing, hold the crystal head that is with the cable and insert it into the RJ45 interface until it makes a "click" sound (kada).

● In order to ensure the stability of communication, please fix the cables with cable ties.

● When disassembling, press the tail mechanism of the crystal head, and pull out the connector and the module in a horizontal direction.

Please use tube-type pre-insulated terminals and cables with appropriate wire diameters to connect the user terminals.

Chapter IV Expansion Module

The controller can expand digital IO, analog IO, pulse axis and other resources through CAN bus or EtherCAT bus. That is, it can use together with ZIO series CAN expansion modules, EIO series EtherCAT expansion modules, or ZMIO310 series vertical expansion modules. For details, please refer to corresponding user manual.

4.1. CAN Bus Expansion

ZIO series expansion modules or ZMIO310-CAN coupler with sub modules can be used.

4.1.1. CAN Bus Expansion Wiring

The IO expansion module is powered by the dual power supply. Except the main power supply, an additional IO power supply is required to supply independent power for IO. Both the main power supply and the IO power supply use 24V DC power supply. For ZAIO, it only needs to connect to the main power supply.

To prevent interference, separate the IO power supply from the main power supply.

Please select the expansion module according to the requirements, and select IO mapping or axis mapping according to the resources of the expansion module.

Wiring reference of connection between ZIO expansion module and control card and standard wiring of CAN bus are shown as below:
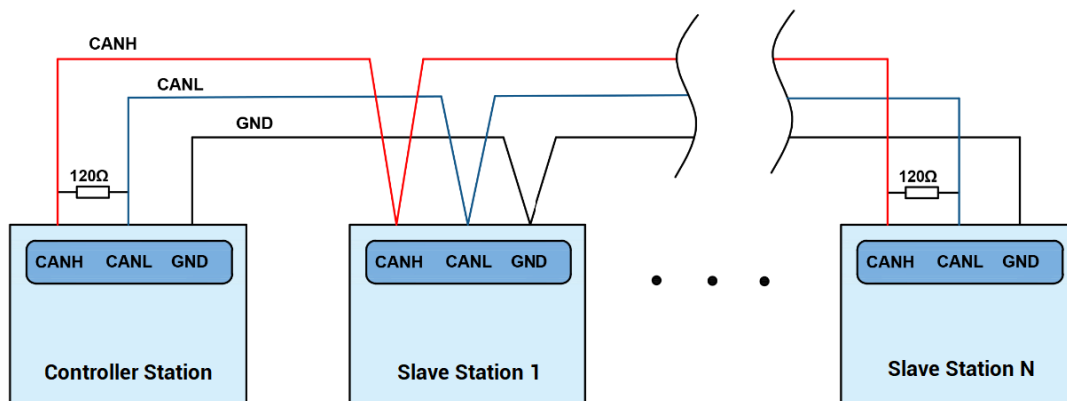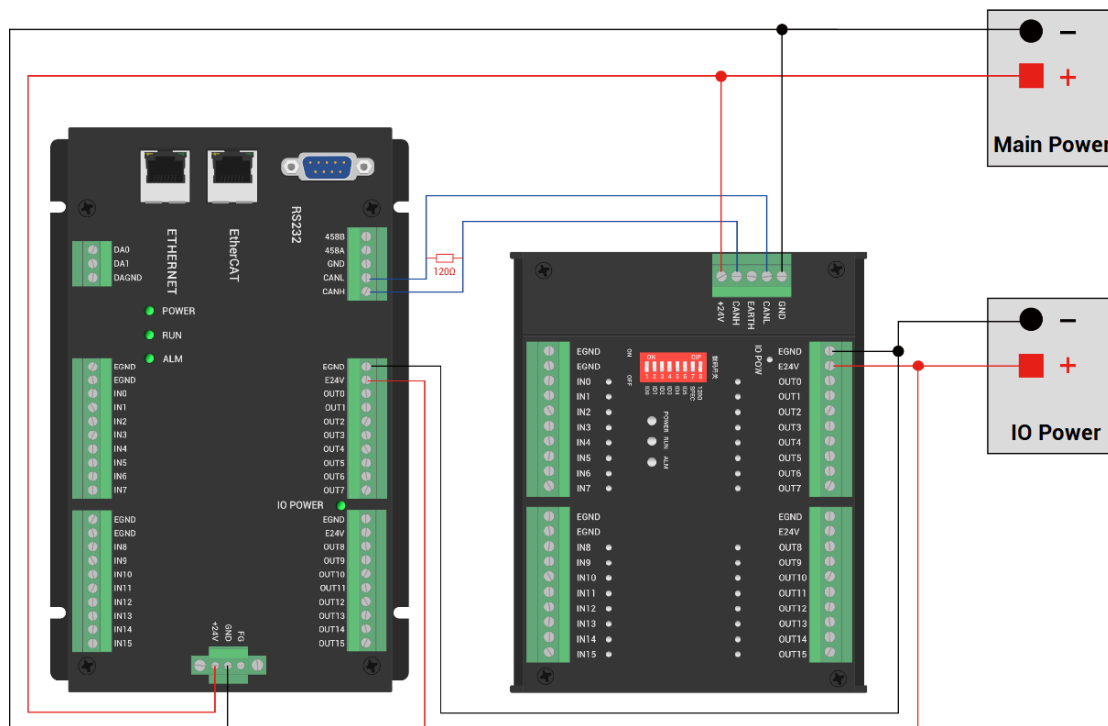
→ Wiring Note:

- ✧ XPLC006E-V2 controller uses the dual power, and ZIO expansion module uses dual-power. When using, main power supply of expansion module and main power supply of controller can share one power. When they use different power supplies, controller power ground needs to connect to expansion module power ground, otherwise CAN may be burnt out.

- ✧ When connecting multiple ZIO expansion modules on the CAN bus, a 120-ohm resistor needs to be connected in parallel between the CANL and CANH terminals, for the ZIO expansion module that is with 8-digit dialing codes, the terminal resistor can be realized by dialing the code (DIP).

4.1.2. CAN Bus Expansion Resource Mapping

The ZCAN expansion module generally has an 8-bit DIP switch, dial ON to take effect, and the meaning of the DIP is as follows:

1-4: they are used for ZCAN expansion module IO address mapping, the corresponding value is 0-15.

5-6: CAN communication speed, corresponding value is 0-3, four different speeds are optional.

7: reserved.

8: 120 ohm resistor, dial ON means a 120 ohm resistor is connected between CANL and CANH.

The IO numbers of the entire control system cannot be repeated, and existed numbers must be avoided when mapping resources. And the DIP switch must be dialed before power-on, if re-dial after power-on, it is invalid. It needs to be powered on again to take effect.

Dial 1-4 to select the CAN address, and the controller sets the IO number range of the corresponding expansion module according to the CAN DIP address. When each is dialed as OFF, the corresponding value is 0, when it is ON , it corresponds to a value of 1, and the address combination value = dial 4 $\times$ 8 + dial code 3 $\times$ 4 + dial code 2 $\times$ 2+ dial code 1.

Dial code 5-6 to select CAN bus communication speed, speed combination value=dial code 6 $\times$ 2 + dial code 5$\times$1, the combined value range is 0-3.

The corresponding speeds are as follows:

DIP 5-6 combination value	CANIO_ADDRESS high 8-bit value	CAN communication speed
0	0 (corresponds to decimal 128)	500KBPS (default value)
1	1 (corresponds to decimal 256)	250KBPS
2	2 (corresponding to decimal 512)	125KBPS
3	3 (corresponding to decimal 768)	1MBPS

The controller side sets the CAN communication speed through the CANIO_ADDRESS

command. There are also four speed parameters that can be selected. The communication speed must be consistent with the communication speed of the expansion module that corresponds to the combination value, then they can communicate with each other.

The factory default communication speed is 500 KBPS on both sides, there is no need to set this, unless you need to change the speed.

The CANIO_ADDRESS command is a system parameter, and it can set the master-slave end of CAN communication. The default value of the controller is 32, that is, CANIO_ADDRESS=32 is the master end, and the slave end is set between 0-31.

The CAN communication configuration can be viewed in the "State the Controller" window.

→ IO Mapping:

the CAN expansion module uses bit1-4 of the DIP switch. According to the number of currently included IO points(the largest number in IN and OP must include IO point in the axis interface), use the bit 1-4 to set the ID, so as to determine the number range of IO to be expanded.

If the controller itself contains 28 INs and 16 OPs, then the starting address set by the first extended board should exceed the maximum value of 28. According to below rule, the dial code should be set to the combination value 1 (binary combination value 0001, from right to left, dial code 1-4, at this time dial 1 is set to ON, and the others are set to OFF), the IO number on the expansion board = the expansion board number value + the initial IO number value, among them, the IOs that are vacant from 29-31 Numbers are not used. Subsequent extended boards continue to confirm the dial settings according to the IO points in turn.

The initial digital IO mapping number starts from 16 and increases in multiples of 16. The distribution of digital IO numbers corresponding to different dial IDs is as follows:

DIP 1-4 combination value	Starting IO number	End IO number
0	16	31
1	32	47
2	48	63
3	64	79
4	80	95
5	96	111
6	112	127

7	128	143
8	144	159
9	160	175
10	176	191
11	192	207
12	208	223
13	224	239
14	240	255
15	256	271

The initial IO mapping number of the analog AD starts from 8 and increases in multiples of 8. The initial IO mapping number of the analog DA starts from 4 and increases in multiples of 4. The allocation of digital IO numbers corresponding to different dial code IDs is as follows:

DIP 1-4 combination value	Starting AD number	End AD number	Starting DA number	End DA number
0	8	15	4	7
1	16	23	8	11
2	24	31	12	15
3	32	39	16	19
4	40	47	20	23
5	48	55	24	27
6	56	63	28	31
7	64	71	32	35
8	72	79	36	39
9	80	87	40	43
10	88	95	44	47
11	96	103	48	51
12	104	111	52	55
13	112	119	56	59
14	120	127	60	63
15	128	135	64	67

→ Axis Mapping:

When the CAN bus expansion mode is used to expand the pulse axis, ZIO16082M can be selected to expand two pulse axes. These two pulse axes need to be mapped and bound with the axis No., then access.

Extended axes need to perform axis mapping operations, using the AXIS_ADDRESS command to map, and the mapping rules are as follows:

AXIS_ADDRESS(axis No.)=(32*0)+ID

'the local axis interface of the expansion module AXIS 0

AXIS_ADDRESS(axis No.)=(32*1)+ID

'the local axis interface of the expansion module AXIS 1

The ID is the combined value of the DIP bit1-4 of the expansion module. After the mapping is completed and the axis parameters such as ATYPE are set, the expansion axis can be used.

Example:

ATYPE(6)=0   'set as virtual axis

AXIS_ADDRESS(6)=1+(32*0)

     'ZCAN expansion module ID 1 axis 0 is mapped to axis 6

ATYPE(6)=8   'ZCAN extended axis type, pulse direction stepping or servo

UNITS(6)=100 0 'pulse equivalent 1000

SPEED(6)=100   'speed 100units/s

ACCEL(6)=1000   'acceleration 1000units/s^2

MOVE(100) AXIS(6) 'extended axis movement 100units

Extended resource viewing:

According to the CAN connection, after the power is turned on, and the wiring resistance dial code is set correctly, the power indication led (POWER) and the running indication led (RUN), the IO power indication led (IO POWER) are on, and the alarm indication led (ALM) is off. At the same time, the "Controller" - "State the controller" - "ZCanNodes" in the ZDevelop software displays the expansion module information and the extended IO number range.

The dial ID and the corresponding resource number when connecting multiple expansion modules are as follows:

Local	432-0(ZMC432)	32	30(0-29)	18(0-17)	0	2(0-1)	
1	48(ZIO1632)	0	16(32-47)	32(32-63)	0	0	
3	26(ZIO16082)	2	16(64-79)	8(64-71)	0	0	
4	10(ZAIO0802)	0	0	0	8(40-47)	2(20-21)	

ALMRM indicator light is on, please check whether the wiring, resistor and dial setting are correct, and whether the CANIO_ADDRESS command of the controller is set as the master end (32), and whether the CAN communication speed is consistent.

4.2. EtherCAT Bus Expansion

The EIO expansion modules and ZMIO310-ECAT are expansion modules used by the EtherCAT bus controller. For example, EIO series can expand the resources of digital IO and pulse axis. When the resources of the controller are insufficient, the EtherCAT bus controller can be connected to multiple EIO expansion modules for expansion, you can view the maximum number of IO expansion points and the maximum number of expansion axes of the controller, and in this way, it supports IO remote expansion.

4.2.1. EtherCAT Bus Expansion Wiring

After the expansion wiring is completed, each EIO expansion module does not need to develop again. It only needs to manually configure the unique IO address and axis address in the EtherCAT master controller, and it can be accessed after the configuration is completed.

The IO address number is set through the bus command NODE_IO, and the program on the controller can access the resources on the expansion module only through the IO number. The configuration of the axis address uses the AXIS_ADDRESS command to map axis number, and when the binding is completed, specify the axis number through the BASE or AXIS command.

When wiring, pay attention that EtherCAT IN is connected to the upper-level module, and EtherCAT OUT is connected to the lower-level module. The IN and OUT ports cannot be mixed.

EIO expansion module wiring reference example (take ZMC408SCAN as an example):
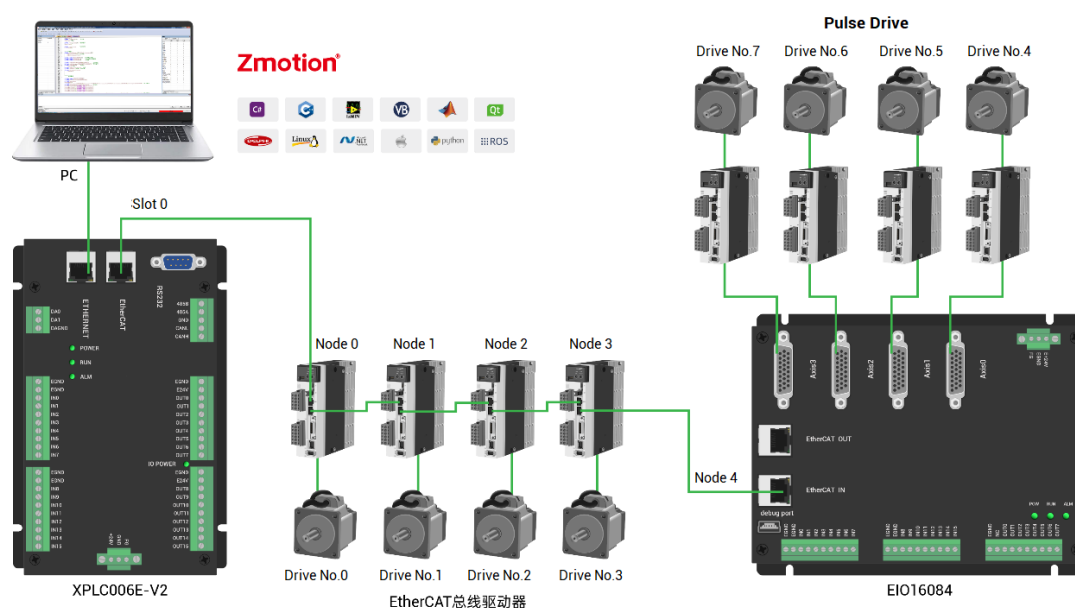
Involved number concepts in above figure are as follows: the bus-related command parameters will use the following numbers:

Slot number (slot):

The slot number refers to the number of the bus interface on the controller, and the slot number of the EtherCAT bus is 0.

Device number (node):

The device number refers to the number of all devices connected to a slot. It starts from 0 and is automatically numbered according to the connection sequence of the devices on the bus. You can view the total number of devices connected to the bus through the NODE_COUNT(slot) command.

Drive number:

The controller will automatically identify the drive on the slot, and the number starts from 0, and the number is automatically numbered according to the connection sequence of the drive on the bus.

The drive number is different from the device number. Only the drive device number on the slot is assigned, and other devices are ignored. The drive number will be used when mapping the axis number.

4.2.2. EtherCAT Bus Expansion Resource Mapping

→ IO Mapping:

The program on the controller can access the resources on the expansion module only through the IO number. The IO number of the EtherCAT bus expansion module is set through the bus command NODE_IO, and the input and output are configured at the same time.

When IO mapping, first check the maximum IO number of the controller itself (including the external IO interface and the interface in the pulse axis), and then use the command to set.

If the extended IO coincides with the IO number of the controller itself, the two will work at the same time, so the mapped number of the IO mapping must not be repeated in the entire control system.

IO mapping syntax:

NODE_ IO(slot, node) = iobase

slot: slot number, 0-default

node: device number, starting from 0

iobase : mapping the IO start number, the setting result will only be a multiple of 8

Example:

NODE_IO(0,0)=32   'set the IO start number of slot 0 interface device 0 to 32

If device 0 is EIO16084, after configuration according to the above syntax, the IO numbers corresponding to input IN0-15 are 32-47 in turn, the general input port numbers in the axis interface are 48-55, and the drive alarm inputs of axes AXIS 0-3 are 48-51 respectively. The IO numbers corresponding to the output OUT0-7 are 32-39 in sequence, the general output port numbers in the axis interface are 40-47, and the drive enable outputs of the axes AXIS 0-3 are 40-43 respectively.

0	41bh	1918h	0	4	24(32-55)	16(32-47)	0

→ AXIS Mapping:

Before using the axis of the expansion module, you need to use the AXIS_ADDRESS command to map the axis number, and the axis mapping also needs to pay attention to the axis number of the entire system cannot be repeated. The mapping syntax of the EIO series extended axis is the same as that of the bus driver.

Axis mapping syntax:

AXIS_ADDRESS(axis number)=(slot number<<16)+driver number+1

Example:

AXIS_ADDRESS(0)=(0<<16)+0+1

'the first drive on the EtherCAT bus, drive number 0, bound as axis 0

AXIS_ADDRESS(1)=(0<<16)+1+1

'the second drive on the EtherCAT bus, drive number 1, bound as axis 1

If the first node is EIO16084, and EIO16084 is connected to drive, then driver 0 here is the first pulse driver connected to EIO16084, otherwise it is the EtherCAT driver.

Chapter V Programming

5.1. Program in RTSys Software

RTSys is a PC-side program development, debugging and diagnostic software for the Zmotion motion controllers. Through it, users can easily edit and configure the controller program, quickly develop applications, diagnose system operating parameters in real time, and debug the running program in real time. What's more, it supports Chinese and English bilingual environments.
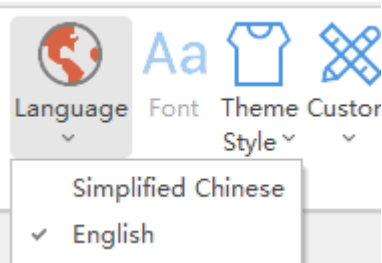
In RTSys, there are 4 programming languages for motion control development, Basic, PLC, HMI and C language, they can run multi-tasks among them, especially for Basic, multi-task running can be achieved separately, hybrid programming is also OK with PLC, HMI and C language.
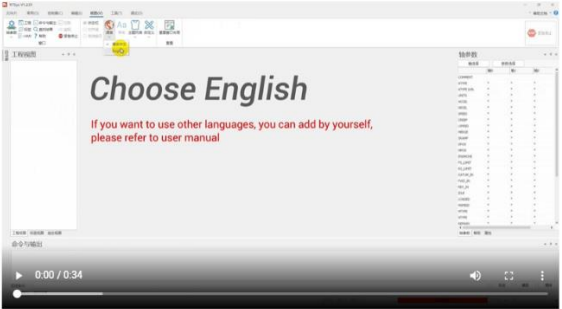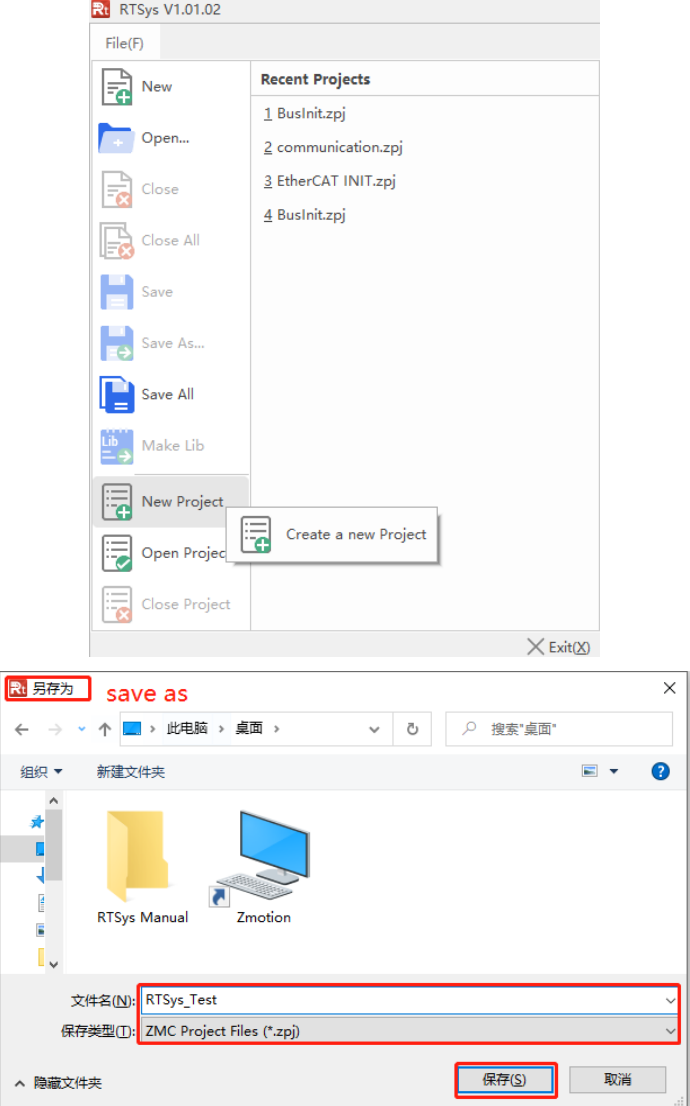
RTSys Downloading Address: https://www.zmotionglobal.com/pro_info_282.html
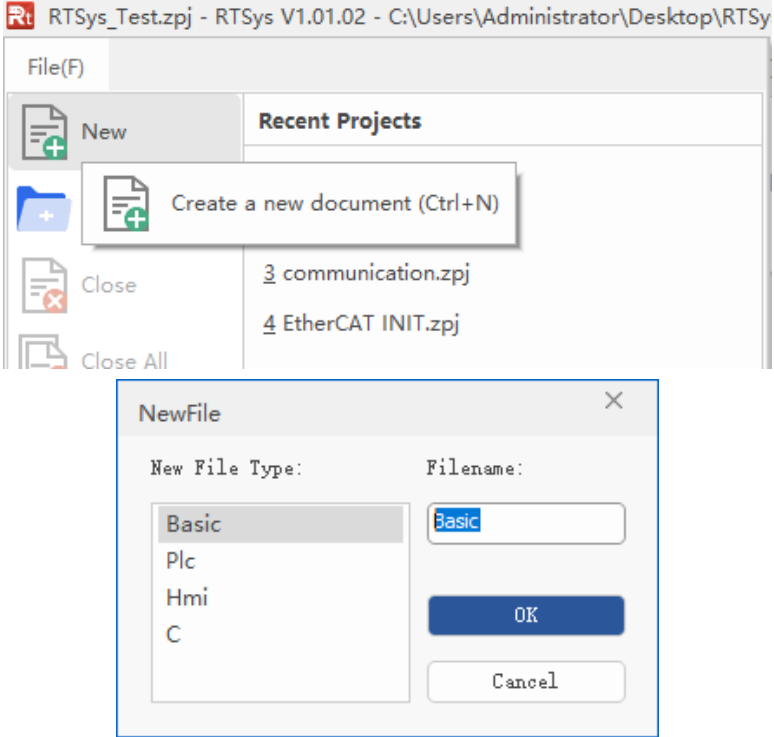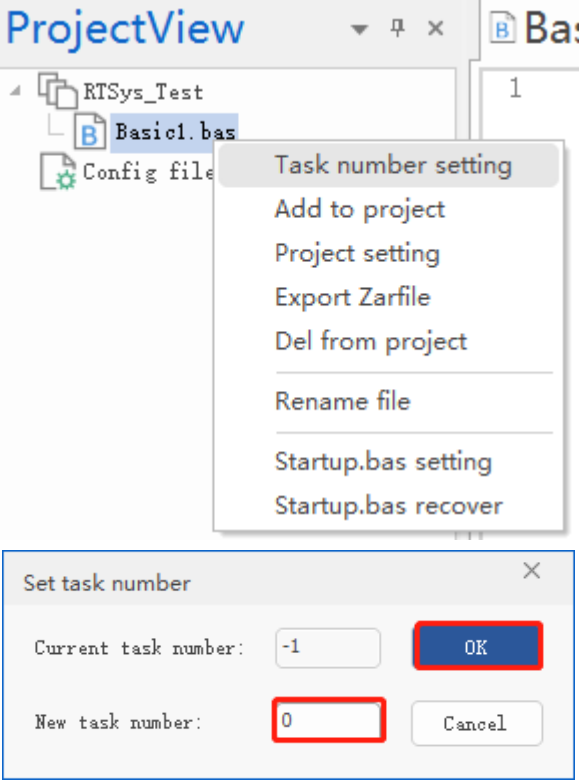
And related manuals can be found in "Download":
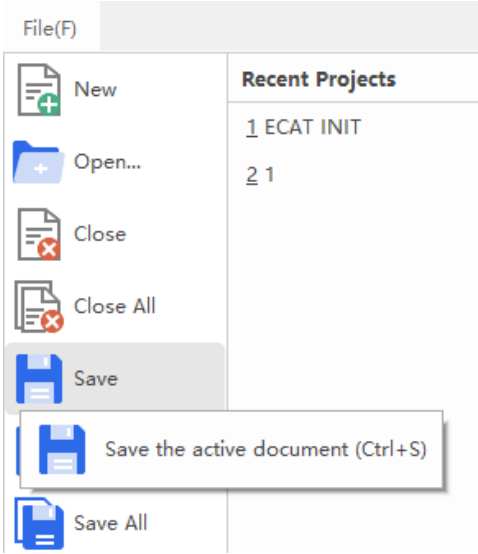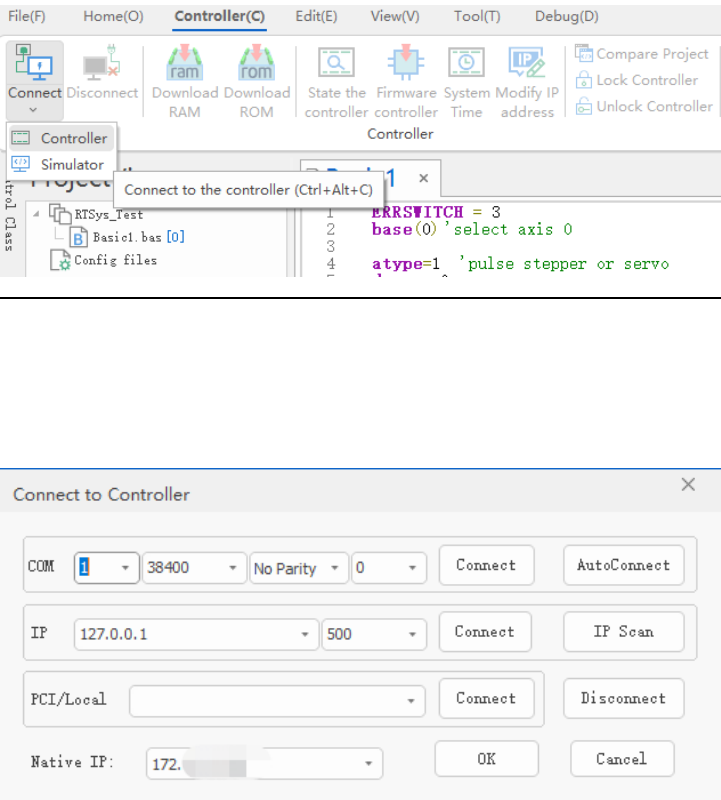
Features	Parameters	System Architecture	Download
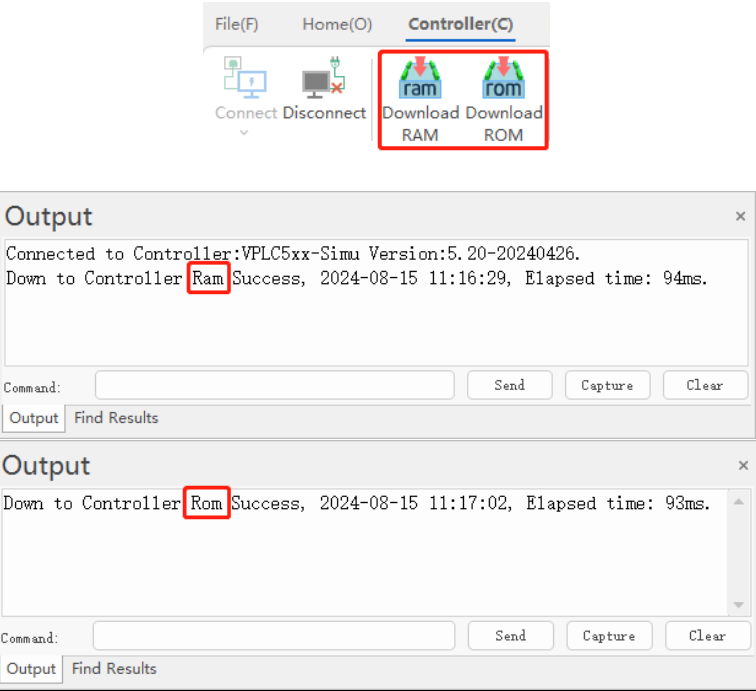
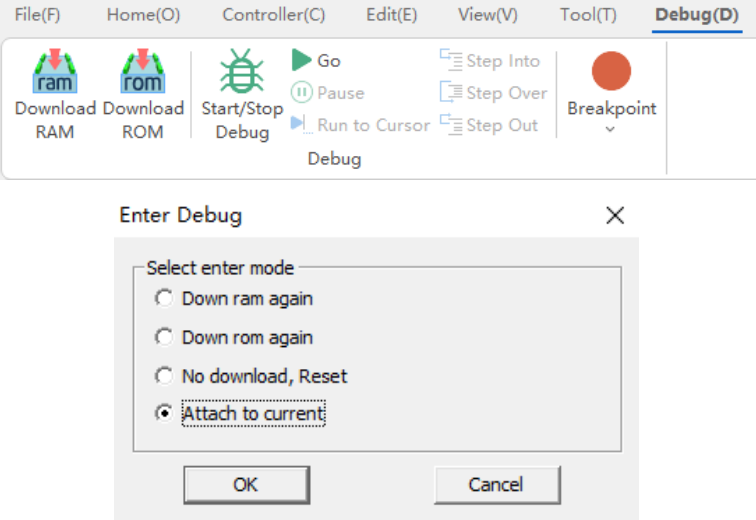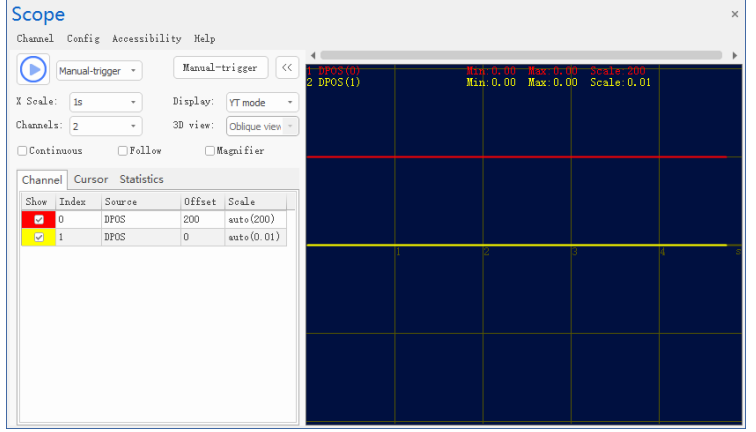| Name	Version No	Format	Size	Download
RTSys Development Software	V1.2.02	RAR	148MB	Download
RTSys User Manual V1.2.0	V1.2.0	PDF	5.33MB	Download
RTBasic Programming Manual	V1.1.0	PDF	18.3MB	Download
RTHMI Programming Manual	V1.2.0	PDF	7.23MB	Download
Quick Start	VQuick Start	ZIP	16.1MB	Download
ZVision Basic Programming Manual V1.3.0	V1.3.0	PDF	10.6MB	Download
ZPLC	V1.0	PDF	1.7M	Download

Step	Operations	Display Interface
1	Switch the Language: "Language" – "English", then there will pop	Language Font Theme Style Custom / Simplified Chinese / ✓ English

	up one window, click OK, and restart it.	Language Switch Video Showing:
2	New Project: "File" – "New Project", Save as window will pop up, then enter file name, save the project file with suffix "zpj.".	

3	New File: "File" – "New File", select file type to build, here select Basic, click "OK".	
4	Set Auto Run No.: right click the file, open task number setting window, enter task No., which can be any + value, no priority, but not the same.	

5	Save File: edit the program in program editing window, click "save", new built file will be saved under "zpj." project automatically. "Save all" means all files under this project will be saved.	
6	Connection: Click "controller – connect", if no controller, select connect to simulator. Then, "connect to controller" window will pop up, you can select serial port or net port to connect, select matched serial port parameters or net port IP address, then click "connect".	
7	Download Program into	● **RAM:** it will not save when power off. ● **ROM:** it will save data when power off, and when the program

	Controller: "Ram/Rom" – "download RAM / download ROM", if it is successful, there is print indication, at the same time, program is downloaded into controller and runs automatically.	is connected to controller again, running according to task No.
8	**Debug:** "Debug" – "Start/Stop Debug" to call "Task" and "Watch" window, because it was downloaded before, here select "Attach the current".	
9	**Scope function:** Click "View" – "Scope" to open oscilloscope. It can capture needed data, for debugging.	

> **Notes:**
> - When opening an project, choose to open the zpj file of the project. If only the Bas file is opened, the program cannot be downloaded to the controller.
> - When the project is not created, only the Bas file cannot be downloaded to the controller.
> - The number 0 in automatic operation represents the task number, and the program runs with task 0, and the task number has no priority.
> - If no task number is set for the files in the entire project, when downloading to the controller, the system prompts the following message WARN: no program set autorun

5.2. Upgrade Controller Firmware

Firmware upgrade can be achieved by downloading zfm firmware package in RTSys. zfm file is the firmware upgrade package of controller, please select corresponding firmware because different models are with different packages, please contact manufacturer).

How to update:

a. Open ZDevelop / RTSys software, then click "controller – connect", find PCI/LOCAL method, click "connect". If connected, there will be "Connected to Controller: PCIE464 Version: 4.93 – 20231220." In "output" window.

b. Click "controller – state the controller", find basic info, then current software version can be checked.

c. Click "controller – update firmware", current controller model and software version can be viewed.

d. Click "browse", and select saved firmware file, click "update", then one window will pop up, please click "ok".

e. After that, "connect to controller" window appears again, and please select "PCI/Local" again, and click "connect".

f. When connection is successful, "firmware update" interface is shown. Now

system enters ZBIOS state, please click "update" again.

g. When it is loaded, "firmware update" window disappears, now in output window, it shows "Update firmware to Controller Success".

h. Do step a and step b again, check whether the firmware is updated or not.

5.3. Program in Host-Computer by PC Languages

The controller supports development under various operating systems such as windows, linux, Mac, Android, and wince, and provides dll libraries in various environments such as vc, c#, vb.net, and labview, as shown in the figure below. PC software programming refers to "Zmotion PC Function Library Programming Manual".

The program developed using the PC software cannot be downloaded to the controller, and it is connected to the controller through the dll dynamic library. The dll library needs to be added to the header file and declared during development.
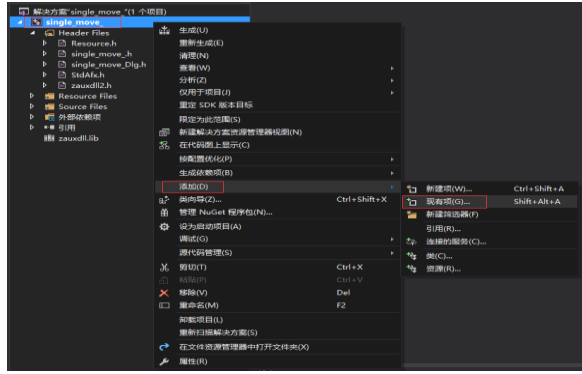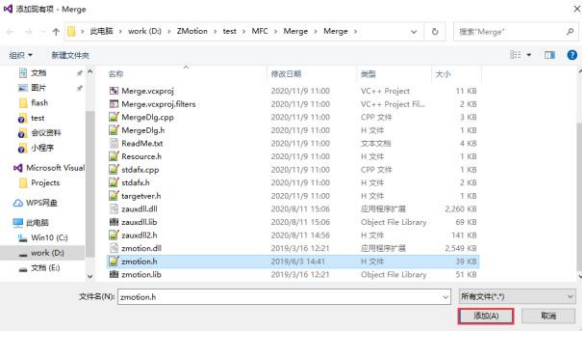
● Get PC library file, example: https://www.zmotionglobal.com/download_list_17.html
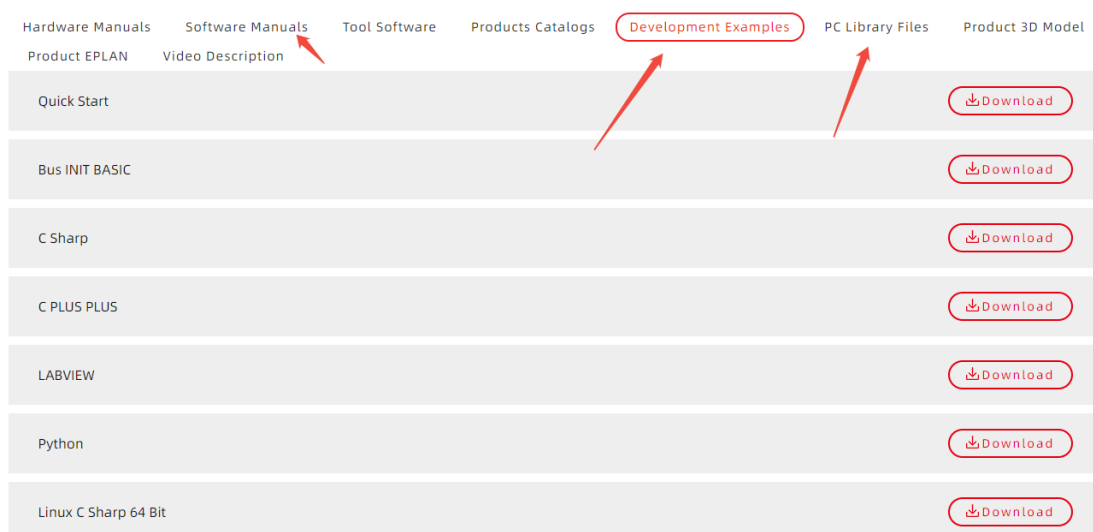
The c++ project development process in VS is as follows:

Step	Operations	Display Interface
1	Open VS, click "File" – "New" – "Project".	
2	Select development language as "Visual C++" and the select program type as "MFC application type".	
3	Select "Based on basic box", click "next" or "finish"	
4	Find C++ function library provided by manufacturer. Routine is below (64-bit library)	
5	Copy all DLL related library files under the above path to the newly created project.	

6	Add a static library and related header files to the project. Static library: zauxdll.lib, zmotion.lib Related header files: zauxdll2.h, zmotion.h	1) Right-click the header file first, and then select: "Add" → "Existing Item".	
		2) Add static libraries and related header files in sequence in the pop-up window.	
7	Declare the relevant header files and define the controller connection handle, so far the project is newly created.		

Chapter VI Operation and Maintain

The correct operation and maintenance of the device can not only guarantee and extend the life cycle of the equipment itself, but also take technical management measures according to the pre-specified plan or the corresponding technical conditions to prevent equipment performance degradation or reduce the probability of equipment failure.

6.1. Regular Inspection and Maintenance

The working environment has an impact on the device. Therefore, it is usually inspected regularly based on the inspection cycle of 6 months to 1 year. The inspection cycle of the device can be appropriately adjusted according to the surrounding environment to make it work within the specified standard environment.

Check item	Check content	Inspection standards
power supply	Check whether the voltage is rated	DC 24V（-5%~5%）
surroundings	Whether the ambient temperature is within the specified range (when installed in the cabinet, the temperature inside the cabinet is the ambient temperature)	-10°C - 55°C
	Whether the ambient humidity is within the specified range (when installed in the cabinet, the humidity in the cabinet is the ambient humidity)	10%-95% non-condensing
	Is there direct sunlight	No
	With or without droplets of water, oil, chemicals, etc.	No
	Whether there is dust, salt, iron filings, dirt	No
	Whether there is corrosive gas	No
	Whether there are flammable and	No

	explosive gases or articles	
	Whether the device is subjected to vibration or shock	Should be within the range of vibration resistance and impact resistance
	Is the heat dissipation good	Keep good ventilation and heat dissipation
Installation and Wiring Status	Whether the basic unit and the expansion unit are installed firmly	The mounting screws should be tightened without loosening
	Whether the connecting cables of the basic unit and the expansion unit are fully inserted	The connection cable cannot be loosened
	Are the screws of the external wiring loose	Screws should be tightened without loosening
	Whether the cable is damaged, aged, cracked	The cable must not have any abnormal appearance

6.2. Common Problems & Solutions

Problems	Suggestions
Motor does not rotate.	1. Check whether the ATYPE of the controller is correct. 2. Check whether hardware position limit, software position limit, alarm signal work, and whether axis states are normal. 3. Check whether motor is enabled successfully. 4. Confirm whether pulse amount UNITS and speed values are suitable. If there is the encoder feedback, check whether MPOS changes. 5. Check whether pulse mode and pulse mode of drive are matched. 6. Check whether alarm is produced on motion controller station or drive station. 7. Check whether the wiring is correct. 8. Confirm whether controller sends pulses normally.

The position limit signal is invalid.	1. Check whether the limit sensor is working normally, and whether the "input" view can watch the signal change of the limit sensor. 2. Check whether the mapping of the limit switch is correct. 3. Check whether the limit sensor is connected to the common terminal of the controller.
No signal comes to the input.	1. Check whether the limit sensor is working normally, and whether the "input" view can watch the signal change of the limit sensor. 2. Check whether the mapping of the limit switch is correct. 3. Check whether the limit sensor is connected to the common terminal of the controller.
The output does not work.	1. Check whether IO power is needed. 2. Check whether the output number matches the ID of the IO board.
POWER led is ON, RUN led is OFF.	1. Check whether the power of the power supply is sufficient. At this time, it is best to supply power to the controller alone, and restart the controller after adjustment. 2. Check whether the ALM light flickers regularly (hardware problem).
RUN led is ON, ALM led is ON.	1. Program running error, please check RTSys error code, and check application program.
Fail to connect controller to PC through serial port.	1. Check whether the serial port parameters are modified by the running program, you can check all the current serial port configurations through ?*SETCOM. 2. Check whether the serial port parameters of the PC match the controller. 3. Open the device manager and check whether the serial driver of the PC is normal.
CAN expansion module cannot be connected.	1. Check the CAN wiring and power supply circuit, whether the 120 ohm resistor is installed at both

	ends.
	2. Check the master-slave configuration, communication speed configuration, etc.
	3. Check the DIP switch to see if there are multiple expansion modules with the same ID.
	4. Use twisted-pair cables, ground the shielding layer, and use dual power supplies for severe interference (the main power supply of the expansion module and the IO power supply are separately powered)
Fail to connect controller to PC through net port.	1. Check IP address of PC, it needs to be at the same segment with controller IP address.
	2. Check controller IP address, it can be checked and captured after connection through serial port.
	3. When net port led is off, please check wiring.
	4. Check whether controller power led POWER and running indicator led RUN are ON normally.
	5. Check whether the cable is good quality, change one better cable to try again.
	6. Check whether controller IP conflicts with other devices.
	7. Check whether controller net port channel ETH are all occupied by other devices, disconnect to other devices, then try again.
	8. When there are multiple net cards, don't use other net cards, or change one computer to connect again.
	9. Check PC firewall setting.
	10. Use "Packet Internet Groper" tool (Ping), check whether controller can be Ping, if it can't, please check physical interface or net cable.
	11. Check IP address and MAC address through arp-a.